International Phonetic Alphabet for English

[i]	we, meet	[f]	feel
[I]	with, sit	[V]	veal
[e]	chaotic, dictates	[θ]	cloth
[3]	enter, merry	[ð]	clothe
[æ]	at, stab	[s]	sue
[a]	aisle	[Z]	Z00
[a]	dark, far	[ʃ]	shoe
[ɒ]	god, long	[3]	(au) jus/pleasure/beige
[၁]	author, shawl	[p]	pay
[0]	hotel, obey	[b]	bay
$[\mho]$	bush, foot	[t]	tent
[u]	flute, boot	[d]	dent
		[k]	coal
$[\Lambda]$	sung, up (stressed)	[g]	goal
[ə]	even, sofa (unstressed)	[ʧ]	cello
[3]	learn, myrrh	[dʒ]	Jello
[ð]	here, tower		
		$[e^{I}]$	wave, wait
[j]	yam, pew, music	[a ^I]	life, pie, I
[W]	was, once	[ɔ ^I]	boy, choice
		[a ^ʊ]	wow, ouch
[m]	sum, hum	$[0^{\mho}]$	social, blow
[n]	nun, liner	[i ²]	cheer, fear
[ŋ]	sing, hang	[e ²]	care, hair
[1]	love, all	[a [~]]	car, armor
[r]	red, worry	[၁ [∞]]	lord, your*
[h]	house, hot	[u ^ə]	sure, you're**
[hw] [M]	which, whip	[a ^I ð]	fire, choir
		$[a^{\mho \mathfrak{d}}]$	cower, sour